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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/699,799	11/04/2003	Kazuo Hiraguchi	Q77992	4014
23373 SUGHDUE MI	7590 10/03/2007		EXAM	INER
2100 PENNSYLVANIA AVENUE, N.W.			HAUGLAND, SCOTT J	
	10/699,799 11/04/2003 23373 7590 10/03/2007 SUGHRUE MION, PLLC		ART UNIT	PAPER NUMBER
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	•		10/03/2007	PAPER

Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

. •	Application No.	Applicant(s)			
	10/699,799	HIRAGUCHI, KAZUO			
Office Action Summary	Examiner	Art Unit			
	Scott Haugland	3654			
The MAILING DATE of this communication app Period for Reply	pears on the cover sheet with the	correspondence address			
A SHORTENED STATUTORY PERIOD FOR REPLY WHICHEVER IS LONGER, FROM THE MAILING D/ - Extensions of time may be available under the provisions of 37 CFR 1.1: after SIX (6) MONTHS from the mailing date of this communication.  - If NO period for reply is specified above, the maximum statutory period v - Failure to reply within the set or extended period for reply will, by statute Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b).	ATE OF THIS COMMUNICATIO 36(a). In no event, however, may a reply be tin will apply and will expire SIX (6) MONTHS from , cause the application to become ABANDONE	N. nely filed the mailing date of this communication. ED (35 U.S.C. § 133).			
Status					
1) Responsive to communication(s) filed on 06 S	eptember 2007.				
2a) ☐ This action is <b>FINAL</b> . 2b) ☑ This	This action is <b>FINAL</b> . 2b)⊠ This action is non-final.				
3) Since this application is in condition for allowance except for formal matters, prosecution as to the merits is					
closed in accordance with the practice under E	Ex parte Quayle, 1935 C.D. 11, 4	53 O.G. 213.			
Disposition of Claims		.'			
4)	wn from consideration.				
Application Papers					
9) The specification is objected to by the Examine 10) The drawing(s) filed on is/are: a) acc Applicant may not request that any objection to the Replacement drawing sheet(s) including the correct 11) The oath or declaration is objected to by the Example 11.	epted or b) objected to by the drawing(s) be held in abeyance. Se tion is required if the drawing(s) is ob	ee 37 CFR 1.85(a). pjected to. See 37 CFR 1.121(d).			
Priority under 35 U.S.C. § 119					
a) Acknowledgment is made of a claim for foreign a) All b) Some * c) None of:  1. Certified copies of the priority document 2. Certified copies of the priority document 3. Copies of the certified copies of the priority document application from the International Burea * See the attached detailed Office action for a list	is have been received. Is have been received in Applications In the second seco	tion No red in this National Stage			
Attachment(s)  1) Notice of References Cited (PTO-892)	4) 🔲 Interview Summar	y (PTO-413)			
Notice of Draftsperson's Patent Drawing Review (PTO-948)     Information Disclosure Statement(s) (PTO/SB/08)     Paper No(s)/Mail Date	Paper No(s)/Mail [ 5) Notice of Informal 6) Other:	Date			

### **DETAILED ACTION**

#### Continued Examination Under 37 CFR 1.114

A request for continued examination under 37 CFR 1.114, including the fee set forth in 37 CFR 1.17(e), was filed in this application after final rejection. Since this application is eligible for continued examination under 37 CFR 1.114, and the fee set forth in 37 CFR 1.17(e) has been timely paid, the finality of the previous Office action has been withdrawn pursuant to 37 CFR 1.114. Applicant's submission filed on 9/6/07 has been entered.

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

Claims 1-22 are rejected under 35 U.S.C. 103(a) as being unpatentable over Hancock et al (U.S. Pat. No. 6,764,037) in view of Rambosek (U.S. Pat. No. 6,628,479), LeNoue et al (U.S. Patent No. 5,328,123), and Maehara (U.S. Patent No. 4,466,585).

Hancock et al discloses a recording tape cartridge comprising a substantially rectangular case formed from an upper case and a lower case each having a wall 310, 320 connected to a ceiling or floor plate (upper or lower wall) 110, 120. The case

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accommodates a single reel 210 on which recording tape is wound. An arc-shaped door 330 closes an opening for pulling out tape.

Hancock et al does not disclose arc-shaped guide walls for the arc-shaped door, border portions between the wall and the ceiling/floor plates that are thinner than the ceiling/floor plates, or screw bosses on the upper and lower cases each having a convex portion and a concave portion which fit together.

Rambosek teaches guiding a slidable door 31 of a recording tape cartridge between with guide walls 40, 14g, 50, 13g in an upper case and lower case of the recording tape cartridge.

LeNoue et al discloses a recording tape cartridge comprising a substantially rectangular case formed from an upper case and a lower case each having a wall 72 connected to a ceiling or floor plate (upper or lower wall). LeNoue et al teaches making border portions between the walls 72 and the ceiling/floor plates thinner than the ceiling and floor plates. The depth of the grooves 74 forming the thinner border portions are 30% to 50% of the thickness of the ceiling or floor plate (col. 4, lines 9-12).

Maehara teaches providing a recording tape cartridge with screw bosses 18, 20, 27, 29, 32, 34 having convex portions and concave portions that fit together.

It would have been obvious to one having ordinary skill in the art at the time the invention was made to provide the recording tape cartridge of Hancock et al with arcshaped guide walls for the arc-shaped door as taught by Rambosek to provide lateral support for the door.

It would have been obvious to provide the recording tape cartridge of Hancock et al with border portions between the outermost peripheral walls and the ceiling/floor plates that are thinner than the ceiling/floor plates as taught by LeNoue et al to prevent deformation of the cartridge during cooling after molding.

It would have been obvious to provide the recording tape cartridge of Hancock et al with screw bosses having convex portions and concave portions that fit together as taught by Maehara to secure the upper and lower case together while ensuring proper alignment of the cases before insertion of the screws.

With regard to claims 2, 7-10, 12, and 17-20, the border portions disclosed by LeNoue et al would be 70% to 50% of the thickness of the ceiling or floor plates based on the disclosed groove depths of 30% to 50% of that thickness. Since the walls 72 are disclosed as being substantially the same thickness as the ceiling and floor plates, the ratio of groove depth/border depths to the thickness of the walls would be the same. It would have been obvious to make the thinner border portions 50% to 70% of the thickness of the peripheral walls as taught by LeNoue et al to provide adequate reduction of thickness to prevent deformation of the cartridge case.

## Response to Arguments

Applicant's arguments filed 9/6/07 have been fully considered but they are not persuasive.

Applicant argues that LeNoue does not teach making border portions between a vertical wall and a ceiling or floor plate of a cartridge case thinner than the vertical walls

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since LeNoue teaches that groove 74 extends into lower wall 48 for 30% or 50% of the thickness of the lower wall rather than the vertical wall. However, the LeNoue shows (Figs. 3-5) the lower and vertical walls to be substantially the same thickness. The thinned portion of the lower wall is, thus, thinner than the vertical wall, also.

In response to Applicant's argument that the examiner's conclusion of obviousness is based upon improper hindsight reasoning, it must be recognized that any judgment on obviousness is in a sense necessarily a reconstruction based upon hindsight reasoning. But so long as it takes into account only knowledge which was within the level of ordinary skill at the time the claimed invention was made, and does not include knowledge gleaned only from the applicant's disclosure, such a reconstruction is proper. See In re McLaughlin, 443 F.2d 1392, 170 USPQ 209 (CCPA 1971). In the present application, LeNoue teaches making border portions (associated with grooves 74) between a vertical wall and a ceiling or floor plate of a cartridge case thinner than the vertical walls to prevent deformation of the cartridge case during cooling immediately after molding by eliminating excess wall thickness at intersections. It would have been clear that other wall intersections where thickening would be present such as the intersections between peripheral walls and the floor and ceiling plates would benefit from providing thinned portions to prevent deformation of the case in these areas.

Applicant argues that there is no teaching in the cited references of "arc-shaped guide walls located in an inner surface of the upper case and an inner surface of the lower case and which support an arc-shaped door between the inner surface of the

upper case and the inner surface of the lower case". However, Rambosek teaches providing guide walls on upper and lower cases for a sliding door of a recording tape cartridge. As would have been apparent to an ordinary artisan, it would have been necessary or highly desirable to provide guides for the door to constrain the door against lateral movement during opening and closing and to support it against being pushed in by external pressure. Providing guide walls on the upper and lower cases as taught by Rambosek would have been obvious for this purpose.

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#### Conclusion

The prior art made of record and not relied upon is considered pertinent to applicant's disclosure. Esashi et al (U.S. Pat. No. 3,861,611) is cited to further show a tape cartridge having a sliding door.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Scott Haugland whose telephone number is (571) 272-6945. The examiner can normally be reached on Mon. - Fri., 10:00 am - 6:00 pm.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Peter Cuomo can be reached on (571) 272-6856. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

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Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

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